

INTERMITTENT **PICK N' PLACE**[®] *IPP-D RANGE*

The IPP-D feeder is a versatile vacuum feeder suitable for many applications. The simple design makes it the most versatile and dependable intermittent feeder on the market but flexible enough to handle product from a single sheet of paper to a food grade barrier tray.

MATERIALS TYPICALLY HANDLED:

- ▶ Multifold Coupons
- ▶ Labels
- ▶ Corrugated
- ▶ Parchment Paper
- ▶ Paperboard Trays
- ▶ Card Stock
- ▶ Single Sheet Paper Stock
- ▶ Plastic Plates
- ▶ Plastic Trays
- ▶ Styrofoam Trays
- ▶ Foil Trays
- ▶ Glassine
- ▶ Packets

FEATURES & BENEFITS

- ▶ Simple design translates to an easy installation.
- ▶ Clean, logical control panel design makes the machine easy to operate.
- ▶ Standard construction incorporates a sanitary design suitable for most bakery or pharmaceutical installations. Washdown construction available for wet environment and food applications.
- ▶ Standard air cylinder drive offers a virtually maintenance free motion control and drive system.
- ▶ Smooth pivot rod motion creates a steady placement, especially at higher speeds.
- ▶ Pivot rod motion control enhances machine versatility, allowing for the possibility of the unit to be utilised in future tasks.
- ▶ Quick and easy product changeover means less downtime and greater machine efficiency.
- ▶ Many options available, allowing the end user to customise the machine to their specific needs.



PACKAGING
AUTOMATION

Packaging Automation Pty Ltd ABN 17 002 162 706
60A Anthony Road Denistone NSW 2114 Australia
Telephone +61 2 9874 8111
Facsimile +61 2 9874 8199
Email sales@packauto.com.au

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TYPICAL POWER REQUIREMENTS:

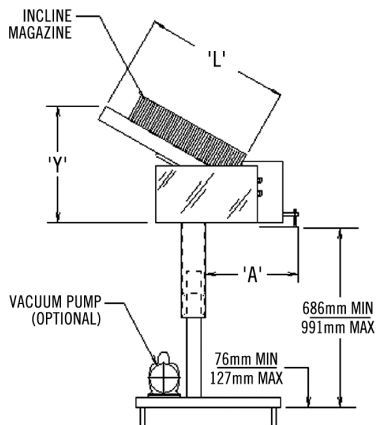
- ▶ ELECTRICAL: 115 VAC 12 Amps Max (with optional 3/4 Hp Gast pump)
- ▶ AIR: 80 PSI Filter and Regulator Provided
- ▶ VACUUM: Up To 10 SCFM At 20" HG (if optional pump is not purchased)

MAXIMUM SPEEDS

- ▶ 70 Cycles Per Minute Vertical Placement Mode
- ▶ 60 Cycles Per Minute Horizontal Placement Mode

OPTIONS AVAILABLE

- ▶ Machine Orientation
- ▶ Vertical Placement Mode
- ▶ 457 or 711mm Wide Machine
- ▶ Plexiglass Front Guard
- ▶ Denesting Motion
- ▶ 406, 762, or 1219mm Long Magazine
- ▶ Oscillating Rod Magazine
- ▶ Quick Change Magazine
- ▶ Kwik Klip™ Assembly
- ▶ Gast Vacuum Pump
- ▶ Adhesive System
- ▶ Photoelectric Cycle Control
- ▶ Missed Detection System with or without Buzzer
- ▶ Auto Recycle if an Item is Missed
- ▶ Parallel Jackshaft Drive
- ▶ Right Angle Gearbox Drive



BASIC UNIT

MODEL	A	B
270D	375mm	622mm
290D	476mm	673mm
2110D	578mm	724mm

- ▶ Venturi Vacuum System
- ▶ Floor Stand
- ▶ Screw Height Adjustment
- ▶ Casters
- ▶ No Tool Magazine Changeover

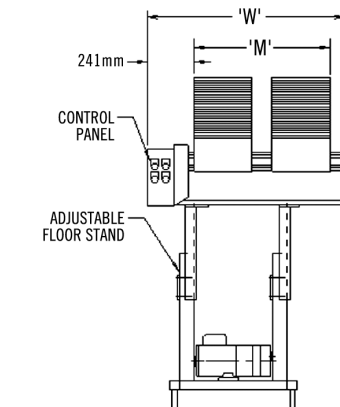
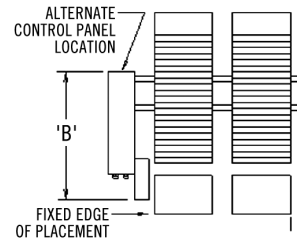
PRODUCT SIZE RANGE

- ▶ Minimum: 25mm x 25mm
- ▶ Height: 152mm, 229mm, 305mm and 381mm high magazines are available.
- ▶ Width: 457mm and 711mm wide magazines are available.

The maximum product size is determined by the magazine centers.

▶ Maximum Heights By Model:

IPP-170D	229mm
IPP-190D	305mm
IPP-1110D	381mm



MAGAZINE

WIDTH		LENGTH	
M	W	L	Y
457mm	775mm	413mm	457mm
		762mm	635mm
711mm	1029mm	1219mm	864mm